



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

split

D3272-1
Job Sheet 178806-B



Part No: D3272-1

Job Qty: 10 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 7/10/18

Created By: Linda Lacelle

Type: SOLD

Description:

5081397

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/10/18	0.00	0.00	Start Up Large Fab-4		<i>SLU</i>
100	Large Fab	10 pcs		7/10/18	0.00	4.65	Large Fab 8		<i>SLU</i>
110	QC	10 pcs		7/10/18	0.00	0.00	QC5		<i>CPC</i>
120	Packaging	10 pcs		7/10/18	0.00	0.00	Packaging3 Large Fab		<i>DAG</i>
130	QC21-SA	10 Ea		7/10/18	0.00	0.00	QC21		<i>21 JUN 26 2018</i>

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg
Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Debur
120 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	10 Ea (1 ea)	90-Start up Operation	<i>5040616</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	10	55	0

Part Specifications

Specifications could not be found.

Plex 6/15/18 7:56 AM dart.lacelle.linda



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D3272-1

Job Sheet 178806



Part No: D3272-1

Job Qty: 30 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 7/10/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		7/10/18	0.00	0.00	Start Up Large Fab-4		
100	Large Fab	30 pcs		7/10/18	0.00	13.95	Large Fab 8		
110	QC	30 pcs		7/10/18	0.00	0.00	QC5		
120	Packaging	30 pcs		7/10/18	0.00	0.00	Packaging3 Large Fab		
130	QC21-SA	30 Ea		7/10/18	0.00	0.00	QC21		

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg
Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Deburr
120 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	30 Ea (1 ea)	90-Start up Operation	SC46116

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	30	109	0

Part Specifications

Specifications could not be found.

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Container No: S081397



Part: D3272-1

Job No: 178806-B

Serial No/Batch: S081395

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/15/18